



Industrie Service

CERTIFICATE

TÜV SÜD-W-0722.2017.001

Manufacturer: **GORMET S.R.L.**
Str. Bulevardul Muncii nr. 18B
RO-400641 Cluj-Napoca

The above mentioned company fulfils the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

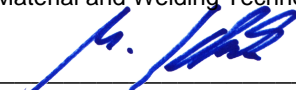
EN ISO 3834-2

Contract No.: 2810973

Valid until: October 2020

Munich, November 15th, 2017

Certification Body
Material and Welding Technology


Michael Schulz



EQ2800920

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

The following range is certified according to EN ISO 3834-2

Scope of production: - Steel constructions

Base of material(s): - Steels of the group 1 and 3
(Group(s) according to EN ISO/TR 15608)

Dimension of items: Thickness up to 160 mm, max. length 13 m,
max. Ø 3,0 m, max. piece weight 60.000 kg

Welding process:
(Process numbers acc. to EN ISO 4063)

121	Submerged arc welding with solid wire electrode
135	MAG welding with solid wire electrode
141	TIG welding with solid filler material (wire/rod)
783	Drawn arc stud welding with ceramic ferrule or shielding gas

Welding supervisor: Mr. Zoltan Tavaszi (IWE/EWE)
Deputy: Mr. Iulian Tiberiu David (IWE/EWE)
Mr. Tibor Kalman Heltai (IWE/EWE)

Personnel for non-destructive testing:
Responsible: Mr. Adrian Dumitru Popescu
Deputy: Mr. Mihai Popescu

All other relevant data are detailed in our report no. R-17-160.

Remarks:
None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.